

Legierungszuschläge

Stand Februar 2025

Werkstoff-Nr.	Werkstoffbezeichnung	schwarz	bearbeitet
1191	CK45 / C45E	4 €/ to	5 €/ to
3505	100Cr6	78 €/ to	101 €/ to
3520	100CrMnSi6-4	92 €/ to	119 €/ to
3536	100CrMo7-3	192 €/ to	249 €/ to
5752	15NiCr13 alte Bez. 14NiCr14	482 €/ to	624 €/ to
5918	17CrNi6-6 alte Bez. 15CrNi6	265 €/ to	344 €/ to
5920	18CrNi8	332 €/ to	430 €/ to
6580	30CrNiMo8	536 €/ to	695 €/ to
6582	34CrNiMo6	370 €/ to	479 €/ to
6587	ZF1A 18CrNiMo7-6 alte Bez. 17CrNiMo6	416 €/ to	538 €/ to
6959	35NiCrMoV12-5 mod.	712 €/ to	923 €/ to
7033-7035	34Cr4 41Cr4	34 €/ to	43 €/ to
7131	16MnCr5	33 €/ to	42 €/ to
7147	20MnCr5	39 €/ to	50 €/ to
7168	ZF7B	38 €/ to	49 €/ to
7218-7225	25CrMo4 34CrMo4 42CrMo4	147 €/ to	190 €/ to
7228	50CrMo4	146 €/ to	189 €/ to
7258	24CrMo5	230 €/ to	298 €/ to
7335	13CrMo4-5 alte Bez. 13CrMo44	276 €/ to	357 €/ to
7707	30CrMoV9	249 €/ to	323 €/ to
7709	21CrMoV5-7	469 €/ to	608 €/ to
7735	14CrMoV6-9	517 €/ to	670 €/ to
8159	51CrV4	57 €/ to	73 €/ to
8519	31CrMoV9	190 €/ to	246 €/ to
8521	15CrMoV5-9	541 €/ to	701 €/ to
8550	34CrAlNi7-10	288 €/ to	374 €/ to
2365	32CrMoV12-28	3.120 €/ to	3.540 €/ to
2379	X153CrMoV12	2.130 €/ to	2.420 €/ to
2344	X40CrMoV 5-1	2.270 €/ to	2.590 €/ to
4122	X39CrMo17-1	1.660 €/ to	1.860 €/ to

Schrott- und Energiezuschläge

Schrottzuschlag		schwarz	bearbeitet
Schrottzuschlag Edelbaustahl		272 €/ to	313 €/ to
Schrottzuschlag Werkzeugstahl			260 €/ to
Energiezuschlag		schwarz	bearbeitet
Gewalzt	+A +FP +TH +AC	46 €/ to	45 €/ to
Gewalzt	+QT +QT+SR	45 €/ to	44 €/ to
Geschmiedet	+A +FP +TH +AC	45 €/ to	45 €/ to
Geschmiedet	+QT +QT+SR	43 €/ to	43 €/ to