

Legierungszuschläge

Stand Dezember 2024

Werkstoff-Nr.	Werkstoffbezeichnung	schwarz	bearbeitet
1191	CK45 / C45E	5 €/ to	6 €/ to
3505	100Cr6	80 €/ to	104 €/ to
3520	100CrMnSi6-4	95 €/ to	123 €/ to
3536	100CrMo7-3	191 €/ to	247 €/ to
5752	15NiCr13 alte Bez. 14NiCr14	492 €/ to	637 €/ to
5918	17CrNi6-6 alte Bez. 15CrNi6	273 €/ to	354 €/ to
5920	18CrNi8	341 €/ to	442 €/ to
6580	30CrNiMo8	538 €/ to	697 €/ to
6582	34CrNiMo6	373 €/ to	483 €/ to
6587	ZF1A 18CrNiMo7-6 alte Bez. 17CrNiMo6	418 €/ to	541 €/ to
6959	35NiCrMoV12-5 mod.	711 €/ to	922 €/ to
7033-7035	34Cr4 41Cr4	37 €/ to	47 €/ to
7131	16MnCr5	36 €/ to	47 €/ to
7147	20MnCr5	43 €/ to	55 €/ to
7168	ZF7B	42 €/ to	54 €/ to
7218-7225	25CrMo4 34CrMo4 42CrMo4	145 €/ to	188 €/ to
7228	50CrMo4	144 €/ to	187 €/ to
7258	24CrMo5	228 €/ to	295 €/ to
7335	13CrMo4-5 alte Bez. 13CrMo44	268 €/ to	347 €/ to
7707	30CrMoV9	250 €/ to	324 €/ to
7709	21CrMoV5-7	457 €/ to	592 €/ to
7735	14CrMoV6-9	500 €/ to	647 €/ to
8159	51CrV4	58 €/ to	75 €/ to
8519	31CrMoV9	190 €/ to	246 €/ to
8521	15CrMoV5-9	522 €/ to	677 €/ to
8550	34CrAlNi7-10	291 €/ to	377 €/ to
2365	32CrMoV12-28	3.070 €/ to	3.490 €/ to
2379	X153CrMoV12	2.090 €/ to	2.370 €/ to
2344	X40CrMoV 5-1	2.240 €/ to	2.550 €/ to
4122	X39CrMo17-1	1.625 €/ to	1.820 €/ to

Schrott- und Energiezuschläge

Schrottzuschlag		schwarz	bearbeitet
Schrottzuschlag Edelbaustahl		276 €/ to	317 €/ to
Schrottzuschlag Werkzeugstahl			260 €/ to
Energiezuschlag		schwarz	bearbeitet
Gewalzt	+A +FP +TH +AC	45 €/ to	46 €/ to
Gewalzt	+QT +QT+SR	47 €/ to	48 €/ to
Geschmiedet	+A +FP +TH +AC	51 €/ to	51 €/ to
Geschmiedet	+QT +QT+SR	54 €/ to	54 €/ to