

Legierungszuschläge

Stand November 2024

Werkstoff-Nr.	Werkstoffbezeichnung	schwarz	bearbeitet
1191	CK45 / C45E	6 €/ to	7 €/ to
3505	100Cr6	88 €/ to	114 €/ to
3520	100CrMnSi6-4	105 €/ to	135 €/ to
3536	100CrMo7-3	198 €/ to	257 €/ to
5752	15NiCr13 alte Bez. 14NiCr14	482 €/ to	624 €/ to
5918	17CrNi6-6 alte Bez. 15CrNi6	275 €/ to	357 €/ to
5920	18CrNi8	344 €/ to	445 €/ to
6580	30CrNiMo8	536 €/ to	695 €/ to
6582	34CrNiMo6	372 €/ to	482 €/ to
6587	ZF1A 18CrNiMo7-6 alte Bez. 17CrNiMo6	417 €/ to	540 €/ to
6959	35NiCrMoV12-5 mod.	699 €/ to	906 €/ to
7033-7035	34Cr4 41Cr4	43 €/ to	56 €/ to
7131	16MnCr5	43 €/ to	55 €/ to
7147	20MnCr5	50 €/ to	65 €/ to
7168	ZF7B	50 €/ to	64 €/ to
7218-7225	25CrMo4 34CrMo4 42CrMo4	149 €/ to	193 €/ to
7228	50CrMo4	149 €/ to	192 €/ to
7258	24CrMo5	230 €/ to	298 €/ to
7335	13CrMo4-5 alte Bez. 13CrMo44	269 €/ to	348 €/ to
7707	30CrMoV9	260 €/ to	336 €/ to
7709	21CrMoV5-7	454 €/ to	589 €/ to
7735	14CrMoV6-9	497 €/ to	644 €/ to
8159	51CrV4	64 €/ to	82 €/ to
8519	31CrMoV9	201 €/ to	261 €/ to
8521	15CrMoV5-9	520 €/ to	673 €/ to
8550	34CrAlNi7-10	294 €/ to	381 €/ to
2365	32CrMoV12-28	2.950 €/ to	3.350 €/ to
2379	X153CrMoV12	2.020 €/ to	2.290 €/ to
2344	X40CrMoV 5-1	2.150 €/ to	2.440 €/ to
4122	X39CrMo17-1	1.560 €/ to	1.750 €/ to

Schrott- und Energiezuschläge

Schrottzuschlag		schwarz	bearbeitet
Schrottzuschlag Edelbaustahl		277 €/ to	319 €/ to
Schrottzuschlag Werkzeugstahl			260 €/ to
Energiezuschlag		schwarz	bearbeitet
Gewalzt	+A +FP +TH +AC	€/ to	€/ to
Gewalzt	+QT +QT+SR	€/ to	€/ to
Geschmiedet	+A +FP +TH +AC	€/ to	€/ to
Geschmiedet	+QT +QT+SR	€/ to	€/ to