

Legierungszuschläge

Stand September 2024

Werkstoff-Nr.	Werkstoffbezeichnung	schwarz	bearbeitet
1191	CK45 / C45E	7 €/ to	8 €/ to
3505	100Cr6	101 €/ to	131 €/ to
3520	100CrMnSi6-4	120 €/ to	156 €/ to
3536	100CrMo7-3	226 €/ to	292 €/ to
5752	15NiCr13 alte Bez. 14NiCr14	533 €/ to	691 €/ to
5918	17CrNi6-6 alte Bez. 15CrNi6	308 €/ to	399 €/ to
5920	18CrNi8	384 €/ to	497 €/ to
6580	30CrNiMo8	600 €/ to	777 €/ to
6582	34CrNiMo6	416 €/ to	539 €/ to
6587	ZF1A 18CrNiMo7-6 alte Bez. 17CrNiMo6	466 €/ to	604 €/ to
6959	35NiCrMoV12-5 mod.	779 €/ to	1.009 €/ to
7033-7035	34Cr4 41Cr4	51 €/ to	66 €/ to
7131	16MnCr5	50 €/ to	65 €/ to
7147	20MnCr5	59 €/ to	77 €/ to
7168	ZF7B	59 €/ to	76 €/ to
7218-7225	25CrMo4 34CrMo4 42CrMo4	169 €/ to	219 €/ to
7228	50CrMo4	169 €/ to	218 €/ to
7258	24CrMo5	258 €/ to	335 €/ to
7335	13CrMo4-5 alte Bez. 13CrMo44	303 €/ to	392 €/ to
7707	30CrMoV9	296 €/ to	383 €/ to
7709	21CrMoV5-7	513 €/ to	664 €/ to
7735	14CrMoV6-9	562 €/ to	728 €/ to
8159	51CrV4	76 €/ to	98 €/ to
8519	31CrMoV9	232 €/ to	300 €/ to
8521	15CrMoV5-9	587 €/ to	760 €/ to
8550	34CrAlNi7-10	330 €/ to	427 €/ to
2365	32CrMoV12-28	3.020 €/ to	3.430 €/ to
2379	X153CrMoV12	2.160 €/ to	2.450 €/ to
2344	X40CrMoV 5-1	2.230 €/ to	2.530 €/ to
4122	X39CrMo17-1	1.640 €/ to	1.840 €/ to

Schrott- und Energiezuschläge

Schrottzuschlag		schwarz	bearbeitet
Schrottzuschlag Edelbaustahl		326 €/ to	375 €/ to
Schrottzuschlag Werkzeugstahl			330 €/ to
Energiezuschlag		schwarz	bearbeitet
Gewalzt	+A +FP +TH +AC	€/ to	€/ to
Gewalzt	+QT +QT+SR	€/ to	€/ to
Geschmiedet	+A +FP +TH +AC	€/ to	€/ to
Geschmiedet	+QT +QT+SR	€/ to	€/ to