

Legierungszuschläge

Stand Oktober 2024

Werkstoff-Nr.	Werkstoffbezeichnung	schwarz	bearbeitet
1191	CK45 / C45E	6 €/ to	8 €/ to
3505	100Cr6	95 €/ to	123 €/ to
3520	100CrMnSi6-4	113 €/ to	146 €/ to
3536	100CrMo7-3	211 €/ to	274 €/ to
5752	15NiCr13 alte Bez. 14NiCr14	499 €/ to	646 €/ to
5918	17CrNi6-6 alte Bez. 15CrNi6	288 €/ to	373 €/ to
5920	18CrNi8	359 €/ to	465 €/ to
6580	30CrNiMo8	561 €/ to	727 €/ to
6582	34CrNiMo6	389 €/ to	504 €/ to
6587	ZF1A 18CrNiMo7-6 alte Bez. 17CrNiMo6	436 €/ to	565 €/ to
6959	35NiCrMoV12-5 mod.	728 €/ to	943 €/ to
7033-7035	34Cr4 41Cr4	48 €/ to	62 €/ to
7131	16MnCr5	47 €/ to	61 €/ to
7147	20MnCr5	55 €/ to	72 €/ to
7168	ZF7B	55 €/ to	71 €/ to
7218-7225	25CrMo4 34CrMo4 42CrMo4	158 €/ to	205 €/ to
7228	50CrMo4	158 €/ to	204 €/ to
7258	24CrMo5	242 €/ to	313 €/ to
7335	13CrMo4-5 alte Bez. 13CrMo44	283 €/ to	367 €/ to
7707	30CrMoV9	276 €/ to	358 €/ to
7709	21CrMoV5-7	478 €/ to	619 €/ to
7735	14CrMoV6-9	524 €/ to	679 €/ to
8159	51CrV4	70 €/ to	90 €/ to
8519	31CrMoV9	216 €/ to	280 €/ to
8521	15CrMoV5-9	547 €/ to	709 €/ to
8550	34CrAlNi7-10	309 €/ to	400 €/ to
2365	32CrMoV12-28	2.970 €/ to	3.370 €/ to
2379	X153CrMoV12	2.090 €/ to	2.360 €/ to
2344	X40CrMoV 5-1	2.180 €/ to	2.470 €/ to
4122	X39CrMo17-1	1.580 €/ to	1.775 €/ to

Schrott- und Energiezuschläge

Schrottzuschlag		schwarz	bearbeitet
Schrottzuschlag Edelbaustahl		286 €/ to	329 €/ to
Schrottzuschlag Werkzeugstahl			270 €/ to
Energiezuschlag		schwarz	bearbeitet
Gewalzt	+A +FP +TH +AC	€/ to	€/ to
Gewalzt	+QT +QT+SR	€/ to	€/ to
Geschmiedet	+A +FP +TH +AC	€/ to	€/ to
Geschmiedet	+QT +QT+SR	€/ to	€/ to